

Accurate wireless temperature measurements using passive SAW sensors and a frequency modulation interrogation approach

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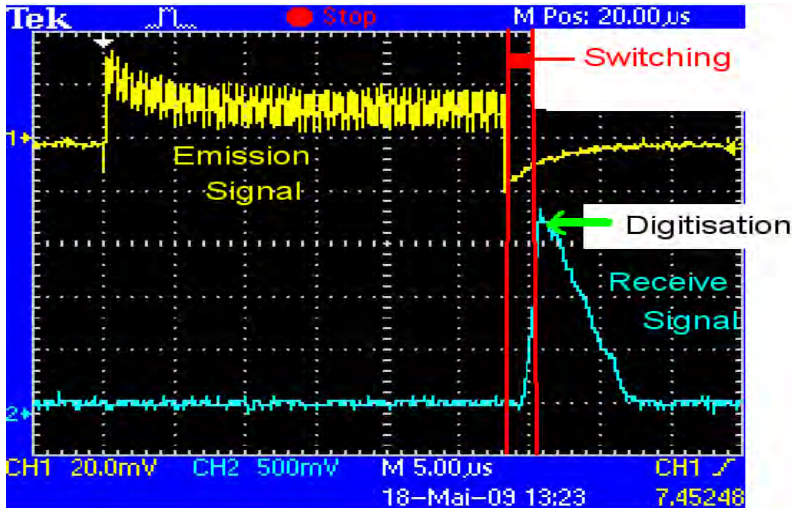
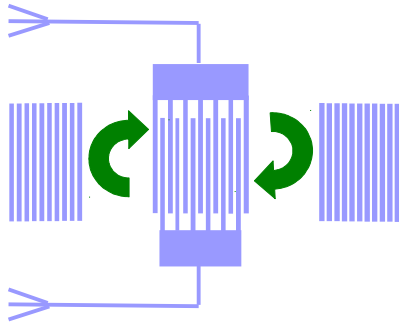
- **Forewords**
- **Resonator-based sensors**
 - Typical feature of a SAW resonator
 - Practical configurations
- **Interrogation system**
 - Basic architectures
 - A software-controlled general purpose platform
 - Accuracy issues
 - « Phase-locking » approaches
 - Ultimate resolution
 - Active oscillator-based measurement system
- **Conclusion**

Wireless interrogation of passive sensors

- First paper by X.Bao, Burkhard, Varadans', describes the basic idea in 1987
- Siemens engaged work in that field, yielding first patents in 1995 (source Esp@cenet)
- Transense enters the competition in 2000 and propose advanced strategies for interrogating resonator-based sensor for pressure and torque (2001, source Esp@cenet)
- CTR, SENSEOR, senTec-Elektronik, RSSI, Sengenuity, Sensor Technology and many other actors are now contributing to the activity

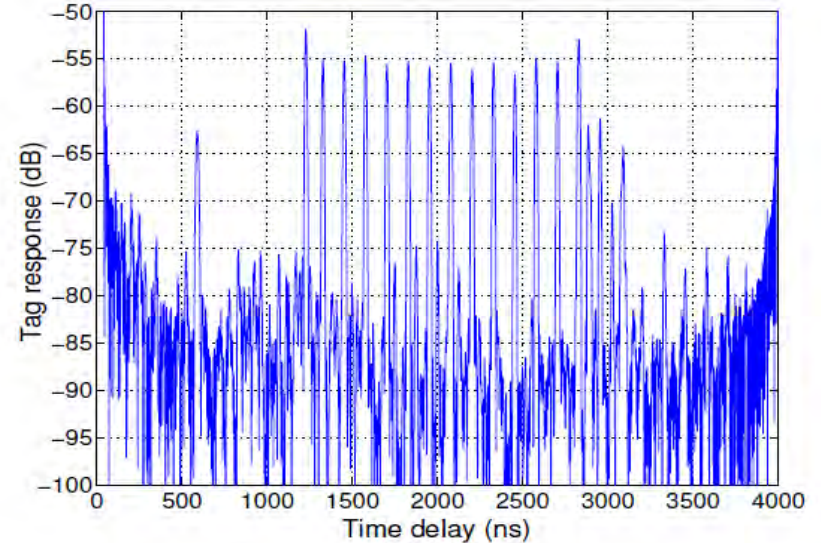
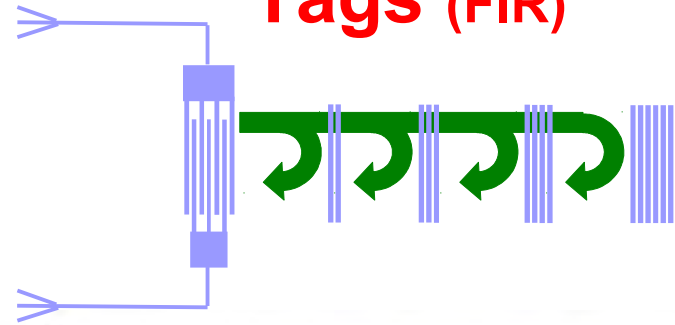
Two basic approaches

Resonators (IIF)



(Courtesy of SENSEOR)

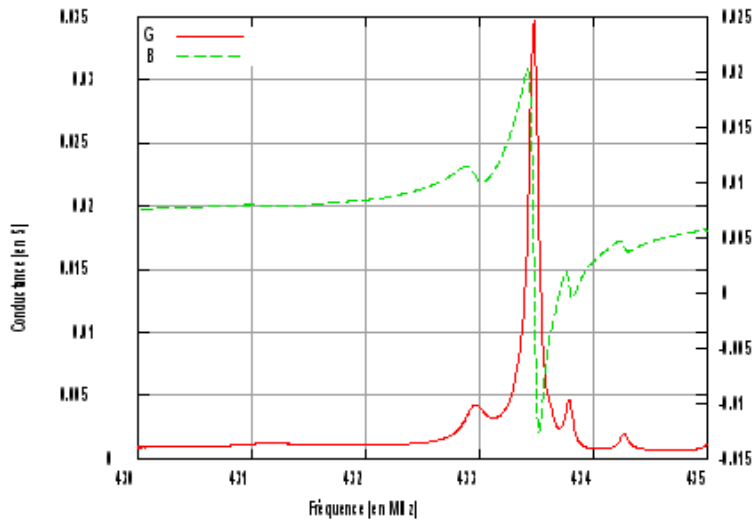
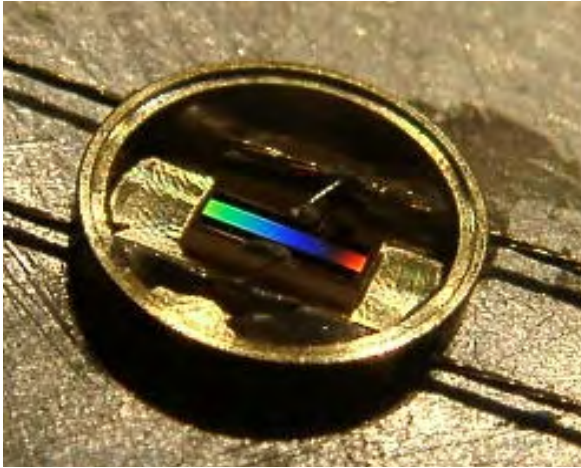
Reflective delay lines : Tags (FIR)



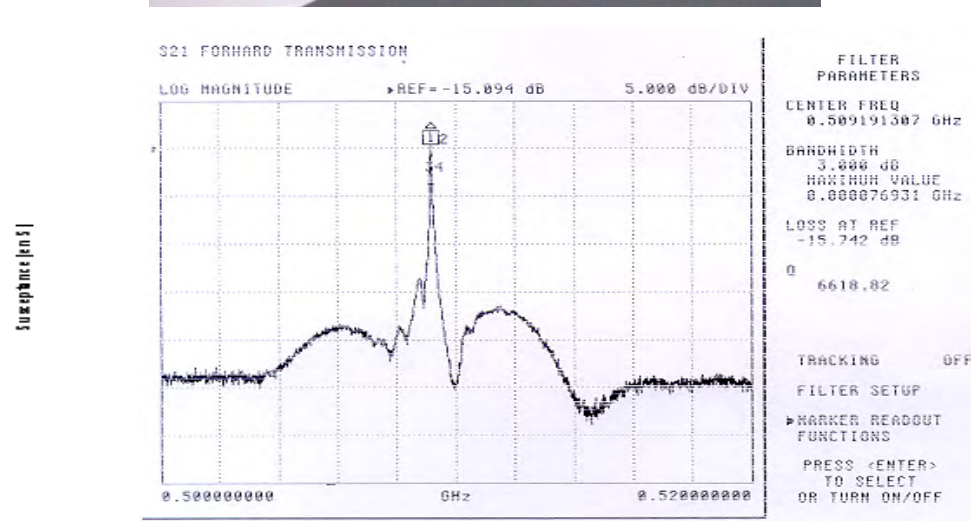
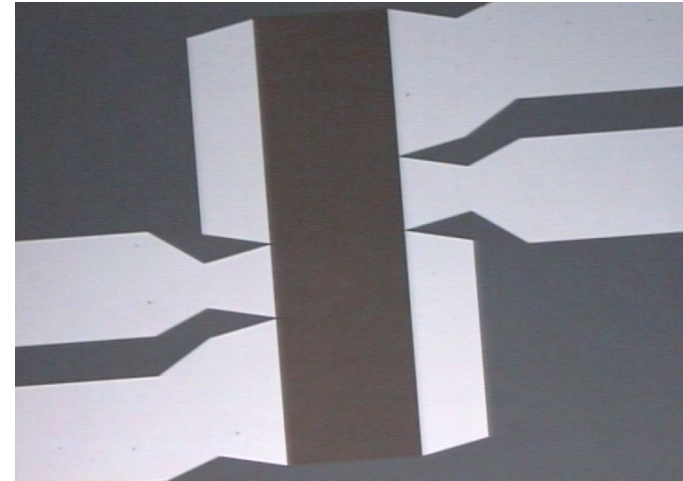
(Courtesy of V. Plesski, GVR)

Franche-Comté, Electronique, Mécanique, Thermique et Optique

Single-port resonator



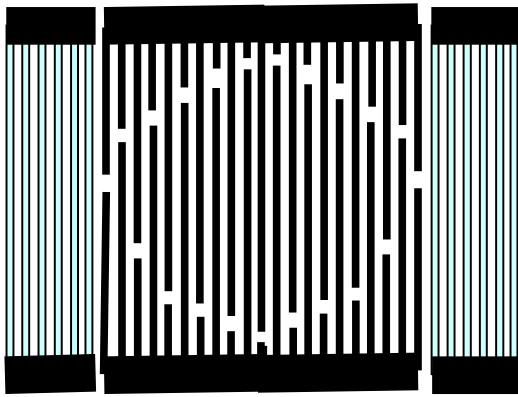
Two-port resonator



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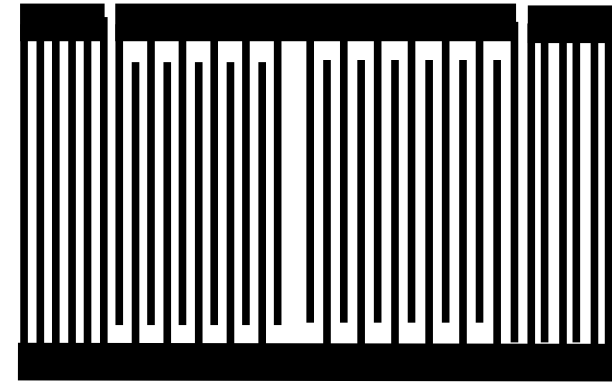
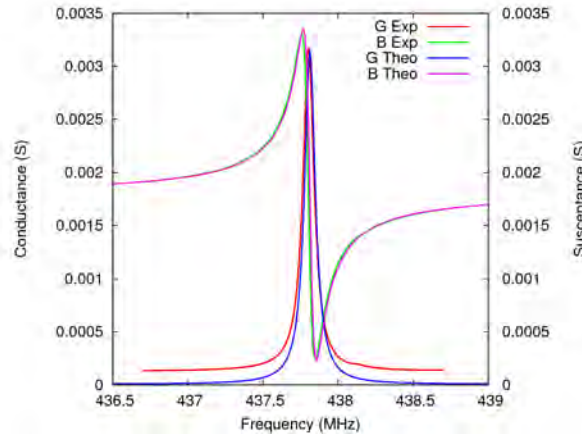
Various SAW designs

Franche-Comté, Electronique, Mécanique, Thermique et Optique

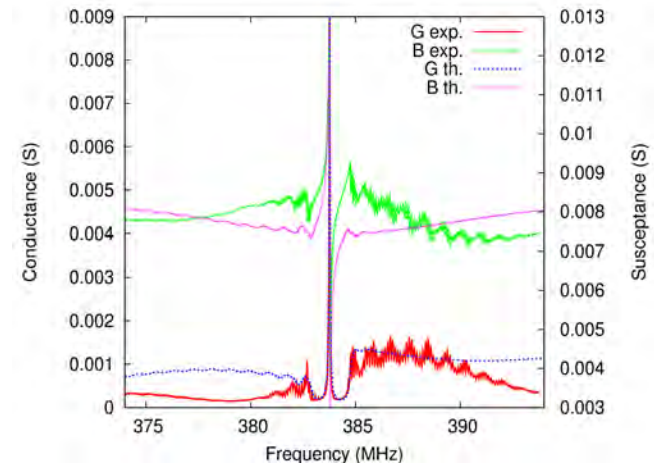


Tapered synchronous resonator

- Synchronous resonators operate at the edge of the stopband
- Tapering the transducer reduces lateral mode contributions
- Asynchronous resonators (a/p or p) force resonance within the stopband
- Adding an extra $\lambda/4$ propagation path yields middle-of-the-band resonance for non directive resonators
- Combining all these features yields resonator optimization

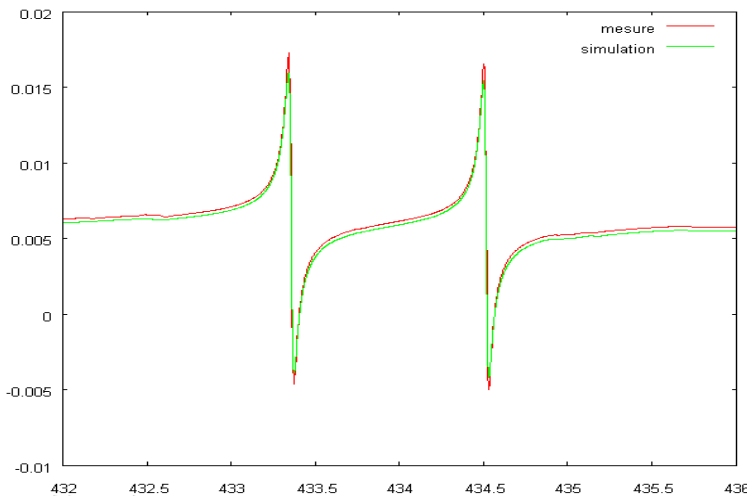
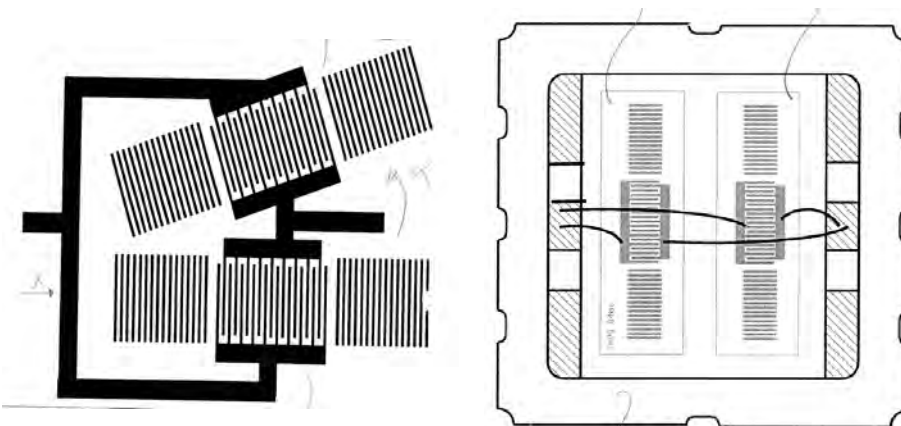


Hiccup resonator

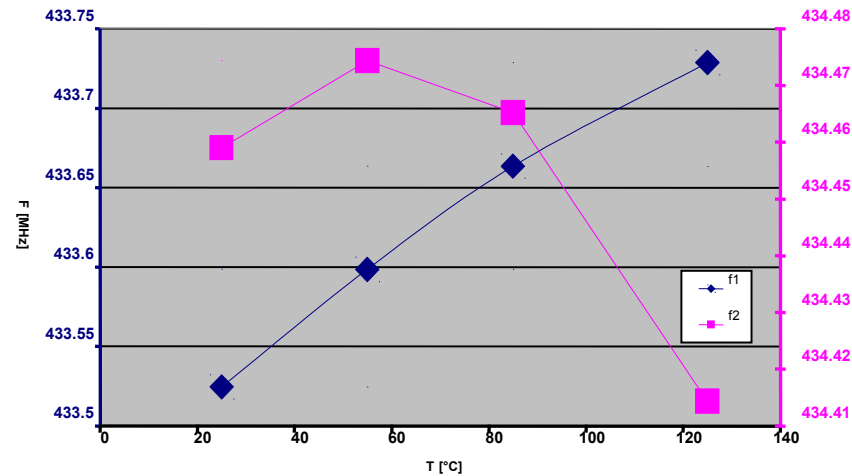


Sensor architectures

2 SAW on Chip – 2 chips in a package



Typical response



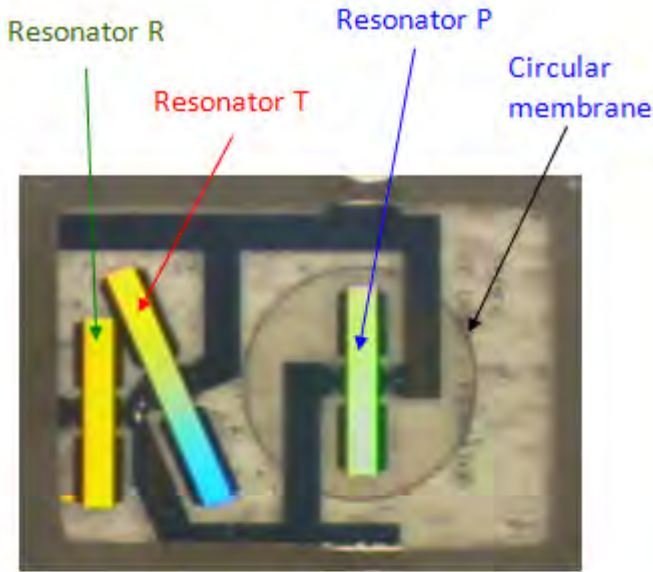
Sensor Characterization

- Electrical admittance
- Frequency/temperature laws

(SENSeOR products)

Temperature-pressure sensor

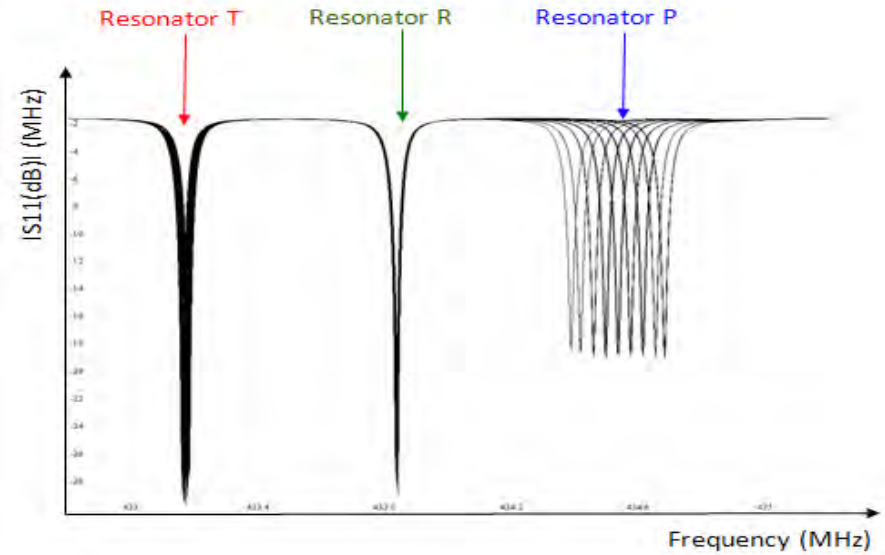
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(a) SAW pressure and temperature sensor 0 – 10 bars (8x4mm²)



(b) Cross section of the micro-machined circular membrane



(c) S11 modulus variation for the SAW pressure and temperature sensor when overpressure varies from 0 to 5 bars

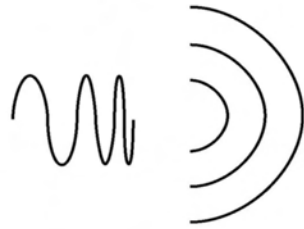
SAW temperature-pressure sensor

SAW in ISM band : $433.05 < f < 434.79$ MHz

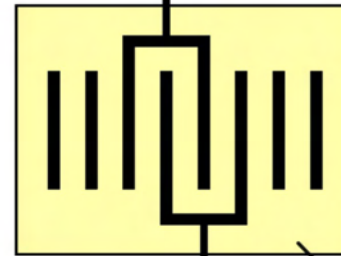
Pressure range : 0 – 20 Bars
controlled by the membrane dimensions

SENSeOR Wireless system

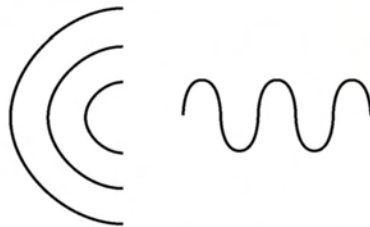
Interrogation signal



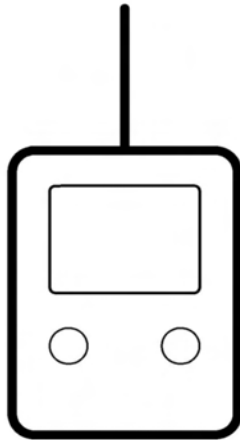
Antenna



SAW sensor



Sensor response

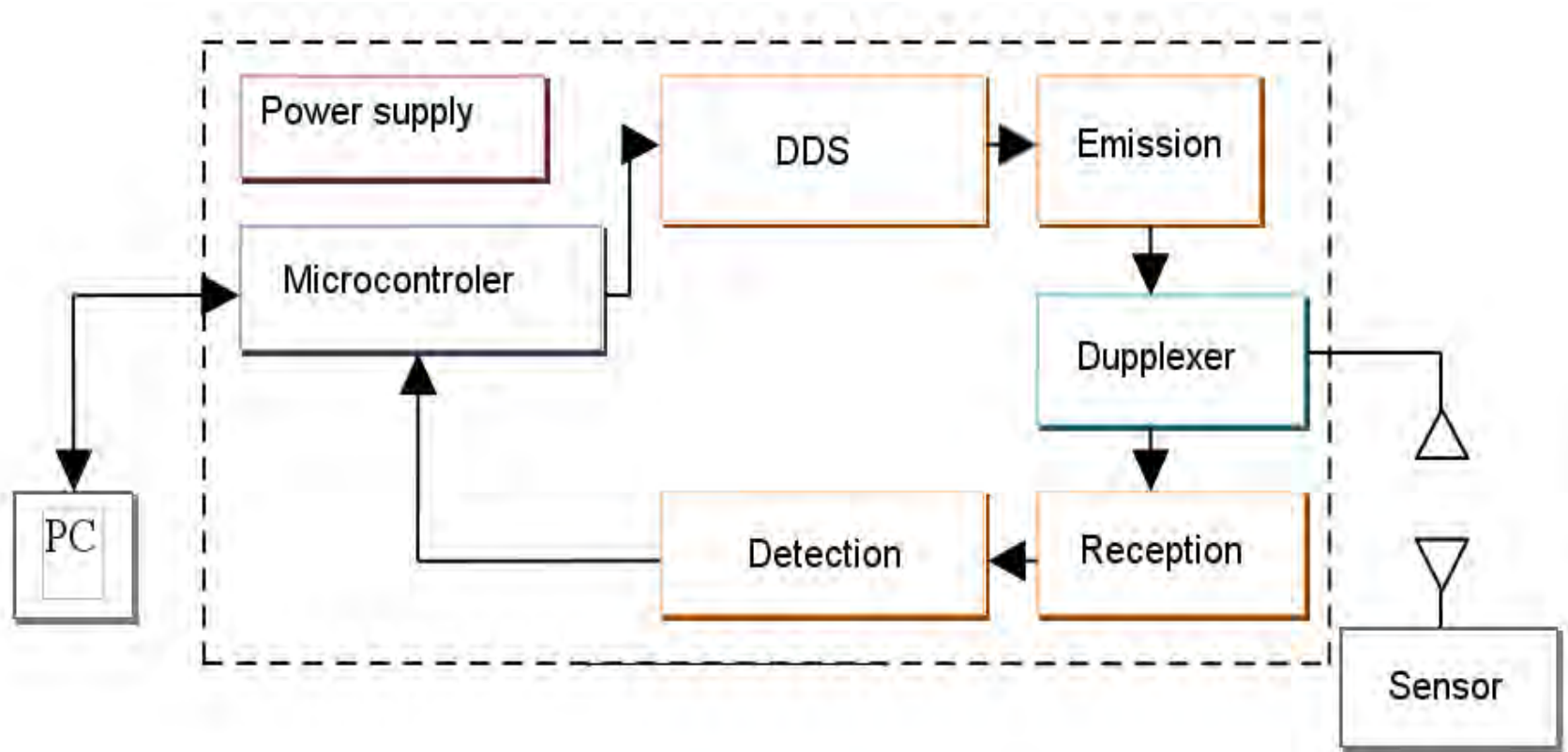


Interrogator



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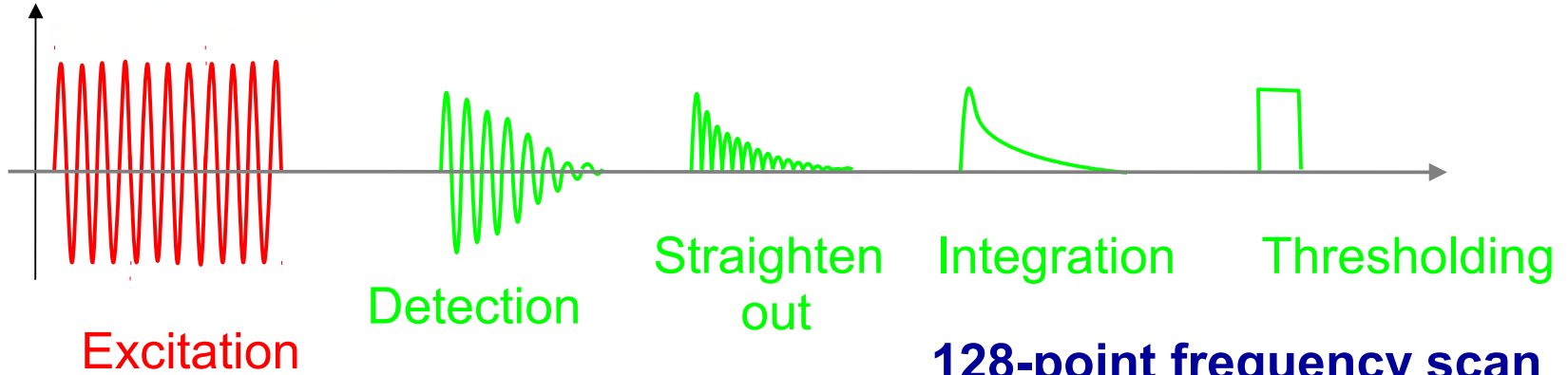
Electronics bloc diagram



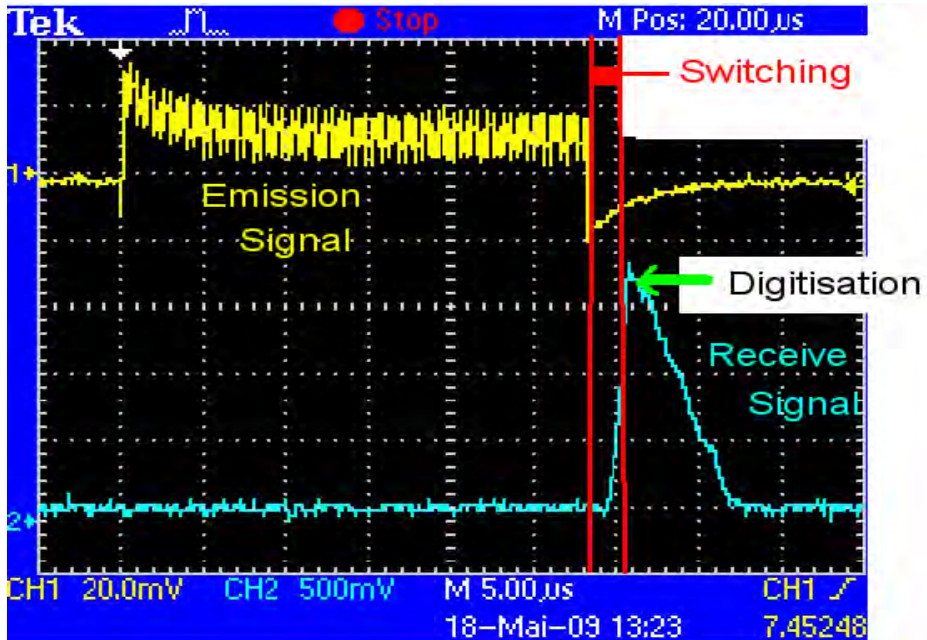
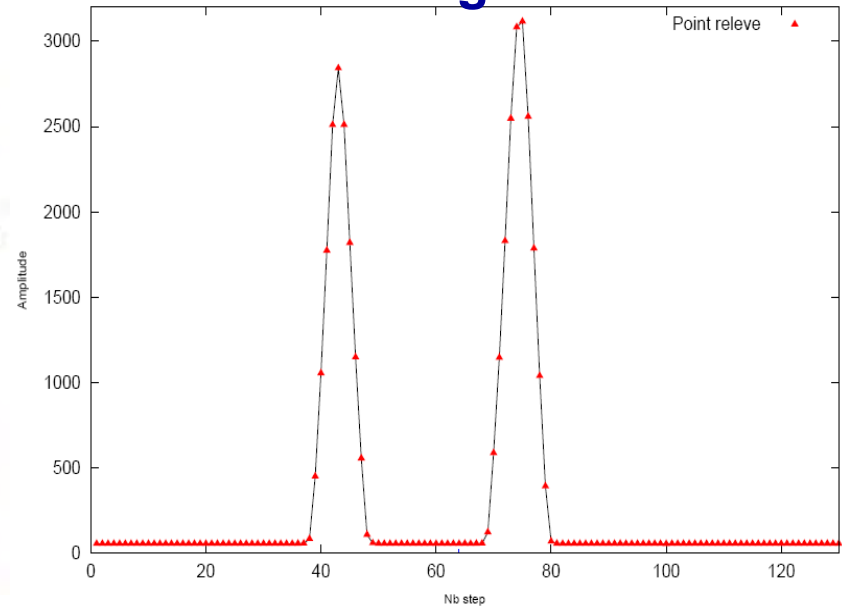
A software-controlled system allowing for various interrogation strategy
in the 434 MHz – centered ISM band
Micro-controller : AduC 7026, ARM7-core-based technology

Basic scanning operation

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128-point frequency scan chronogram

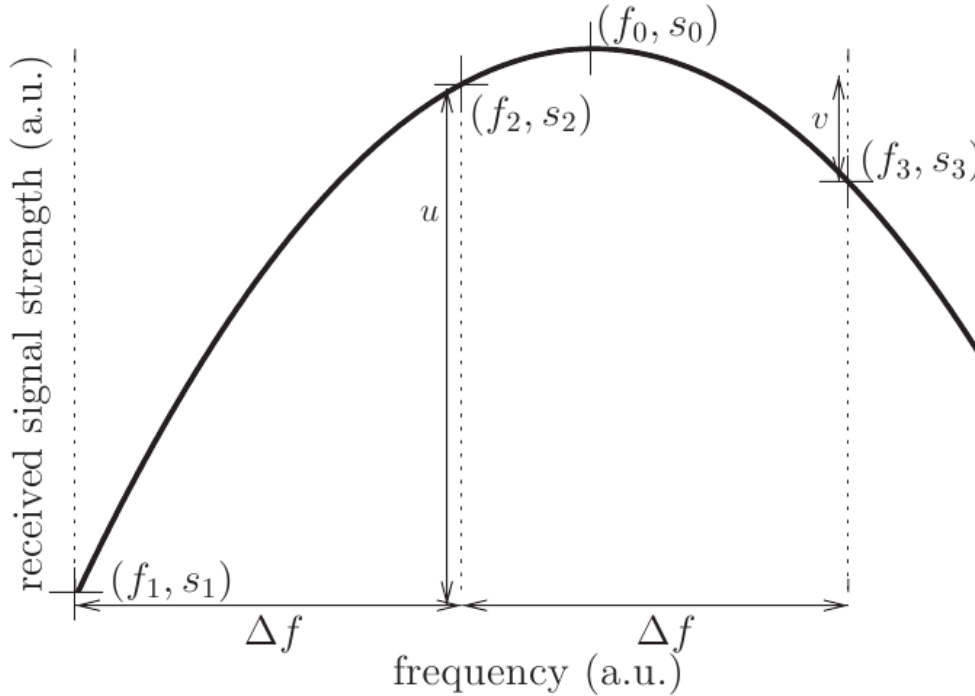


Improving the accuracy

- **The presented principle allows for temperature measurement by simply detecting the curve maximas using a fix scanning comb approach**
 - **Advantage :**
 - Process very easy to implement
 - **Flaws :**
 - Inaccuracy due to the lack of coincidence of the measured max and the actual resonance peak
 - Delay of spectrum scan : $128 \times (Q/\pi) \times \tau \sim 5,76\text{ms}$
- **A first improvement approach : fitting the max by a quadratic function and defining the actual max value solving a second degree polynomia**

Parabolic fit : principle

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Fundamentals

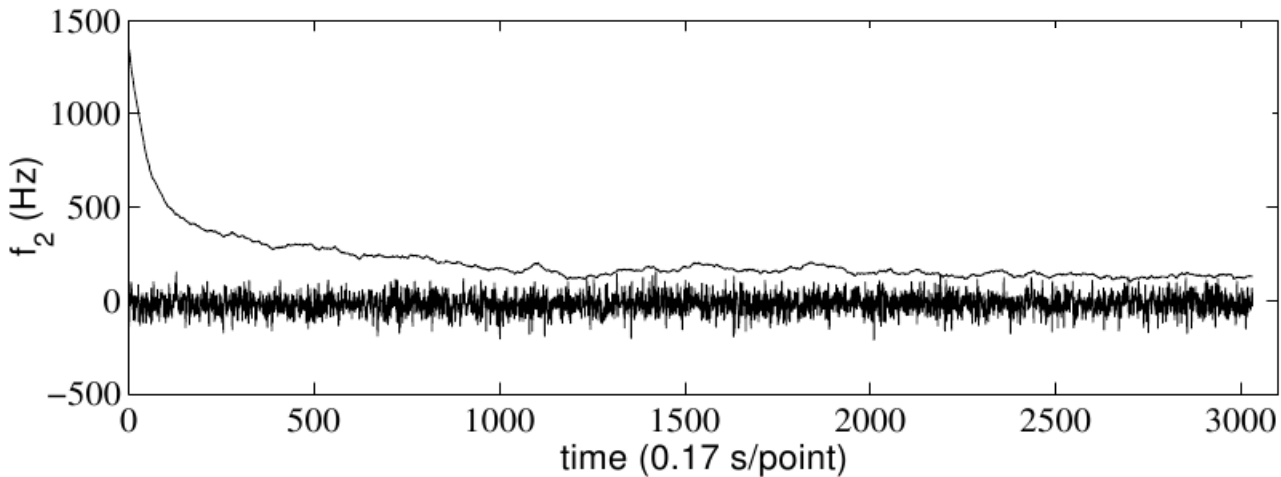
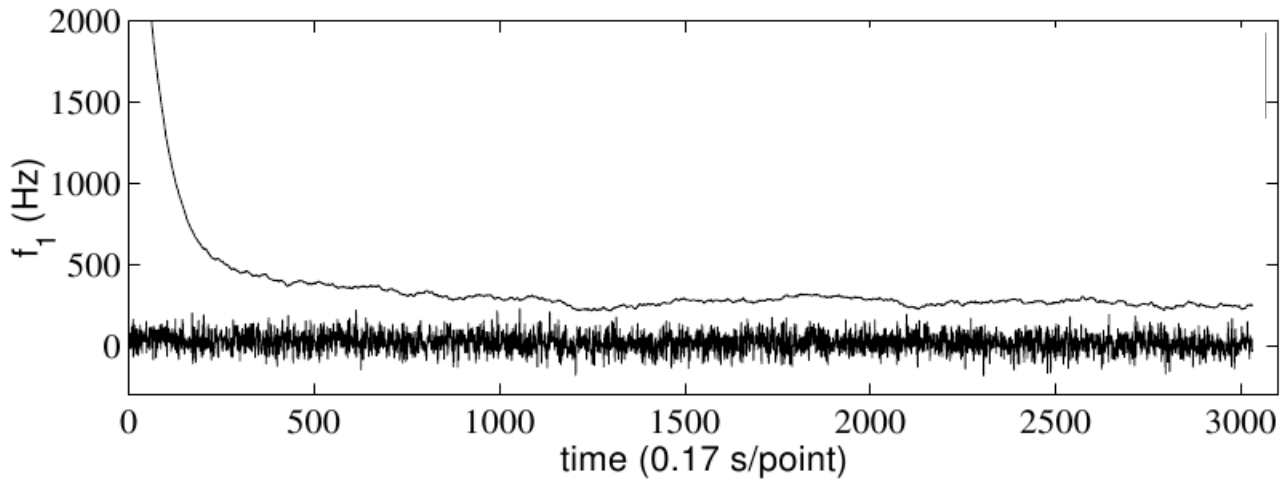
SAW conductance near the resonance well represented by a Lorentzian law

A parabolic function reliably fits the conductance max

The fit process can be fastly achieved using integer-based coding

Computation needs a minimum calculation resources

$$f_0 = f_2 + \frac{\Delta f}{2} \times \frac{(s_1 - s_3)}{(s_1 + s_3 - 2 \times s_2)}$$

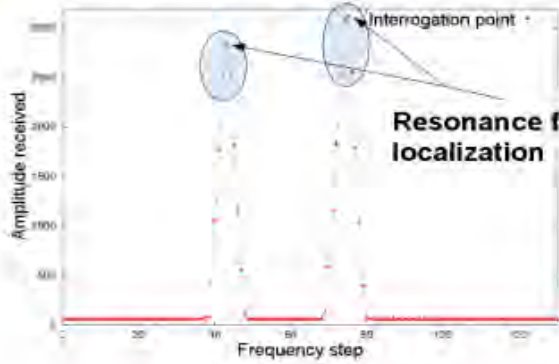


Application of the 3-point method to a 2-resonator temperature sensor

Tracking mode

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Questioning ISM band
The magnitude answer



Parabolic fit approximation

f_0

$F_{start} = f_0 - 1 \text{ step}$

$F_{stop} = f_0 + 1 \text{ step}$

Feedback control

f_0

16 Averages

Variance

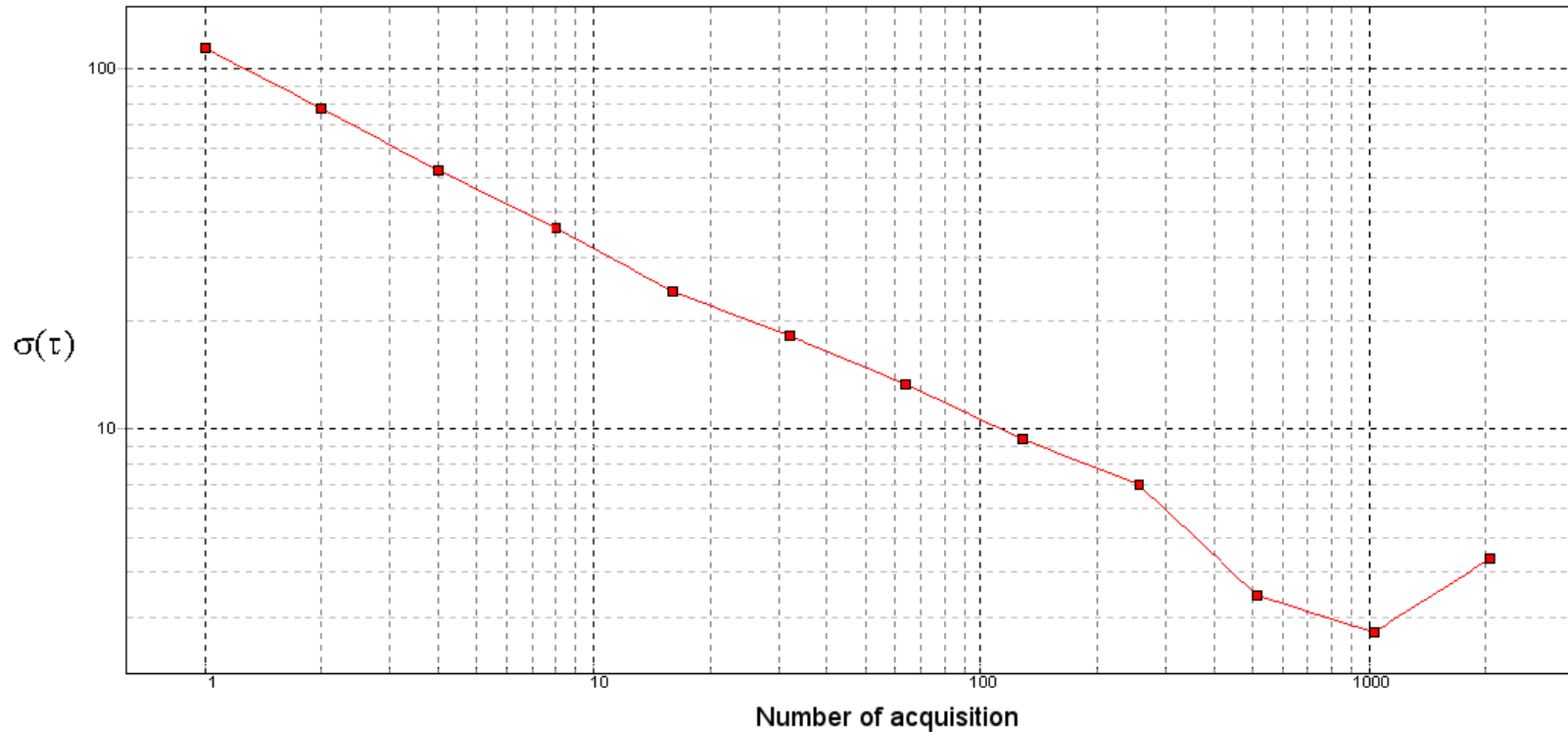


Rejected measurement

Accepted frequency measurement

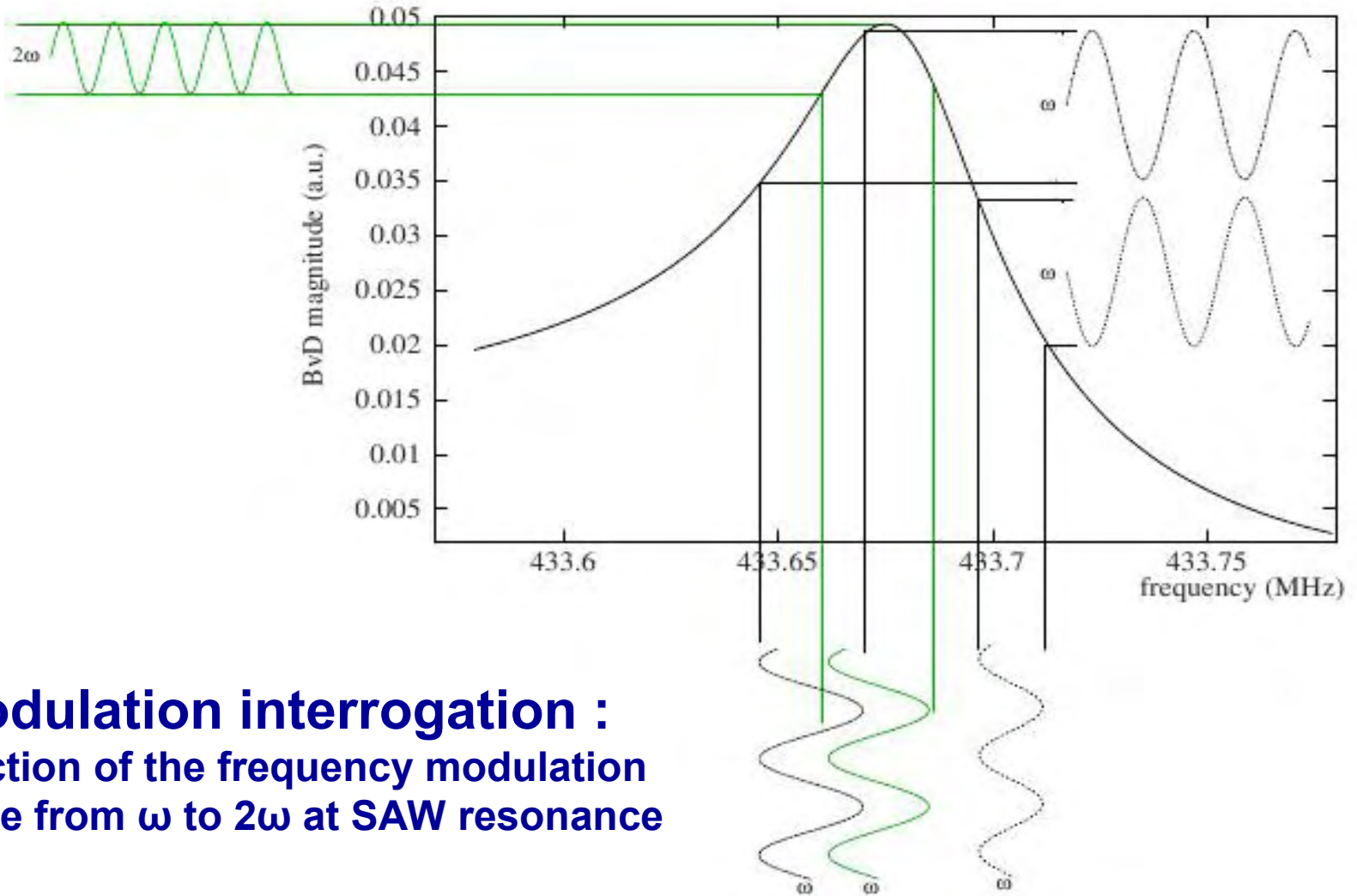
Stability – Accuracy

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5.76 ms for intialization
 60 μ s/point – 360 μ s for 2 resonances
 An accuracy of 100 Hz is achieved for only 1 measurement
 The stability increases along measurement delay
 This reduces to 3 Hz when averaging 1000 samples

Frequency modulation strategy

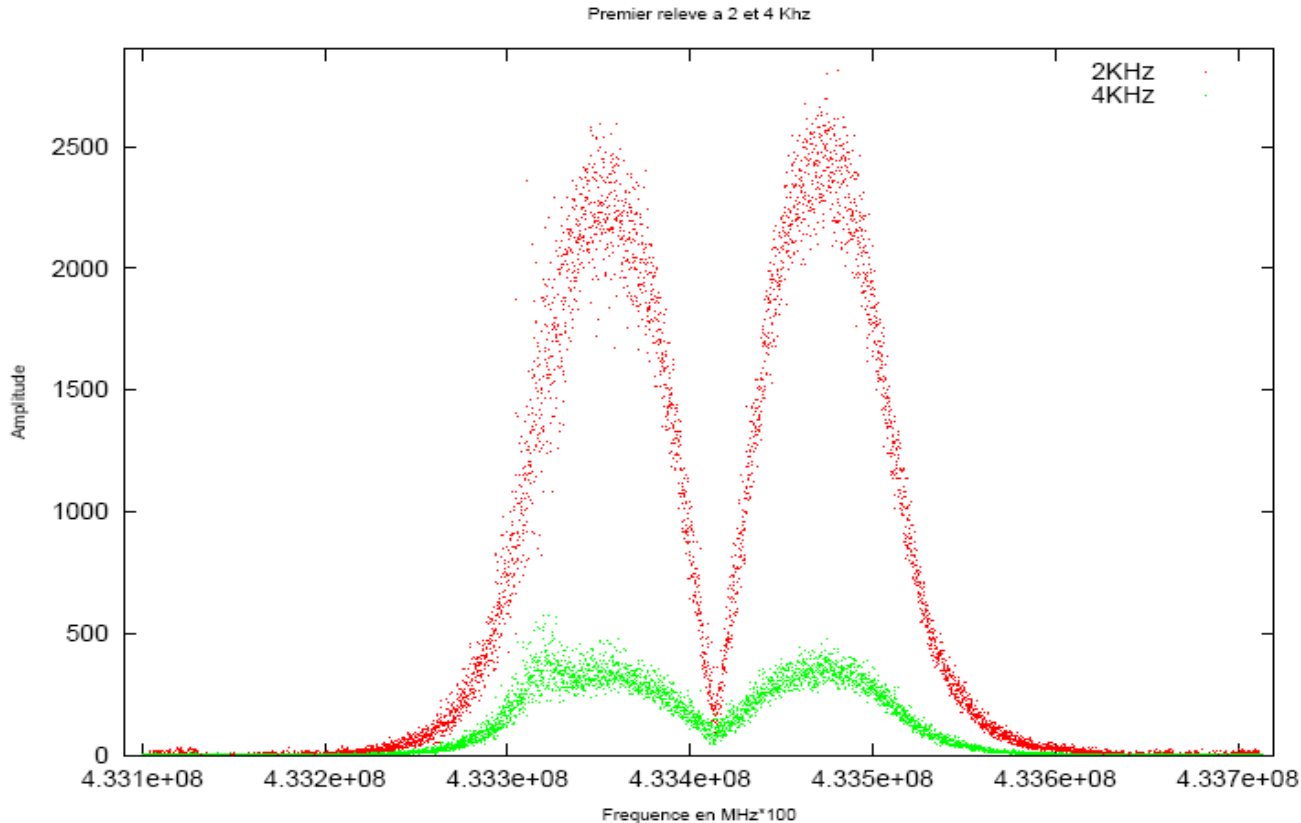


Modulation interrogation :
Detection of the frequency modulation
change from ω to 2ω at SAW resonance

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Scanning the contribution at modulation frequency ω

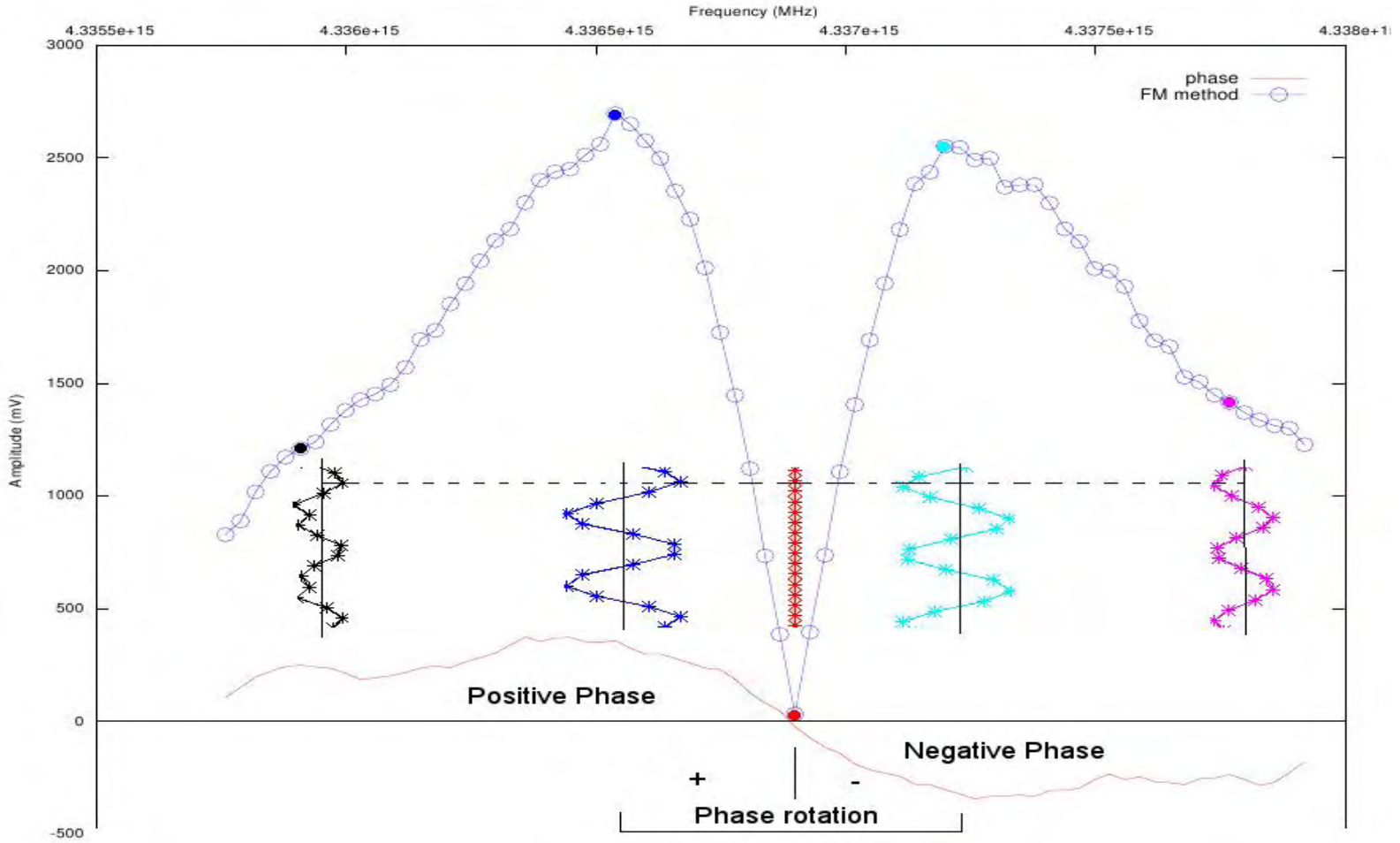
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Efficiency of the approach depends on the amplitude and frequency of the modulation

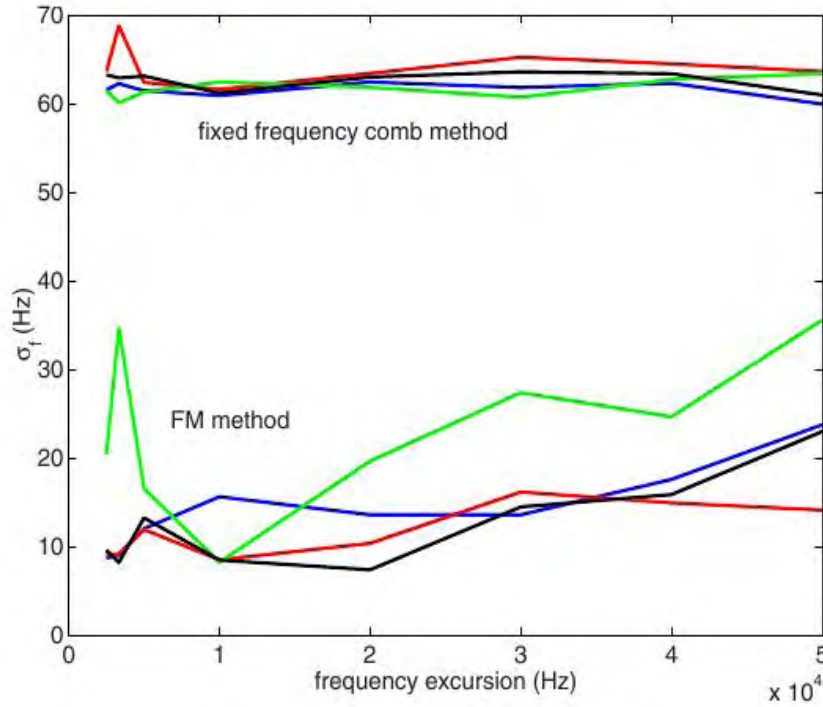
Exploitation of the approach for phase-locking

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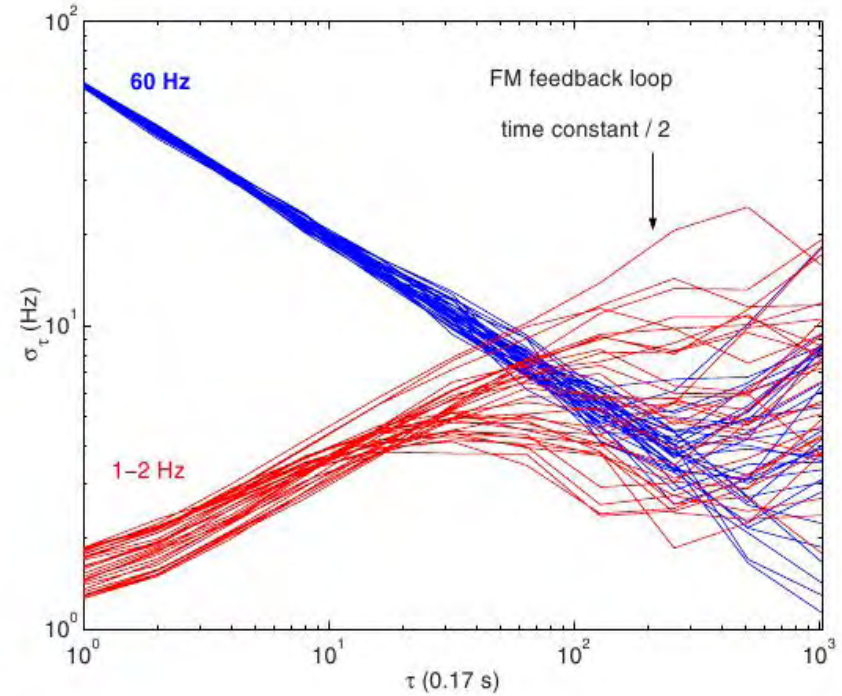


Stability in wireless and wired configurations

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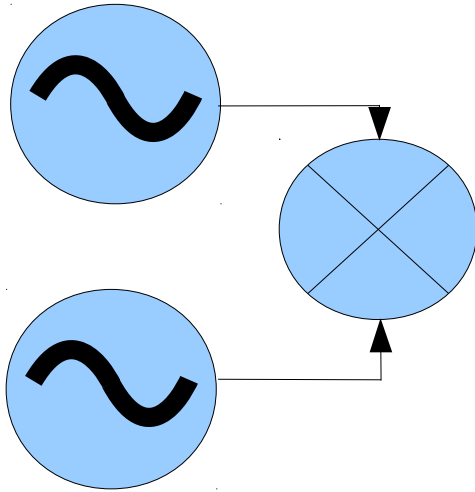
(a)



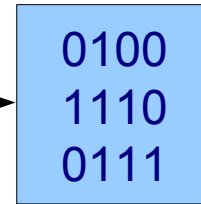
(b)

Powered solutions

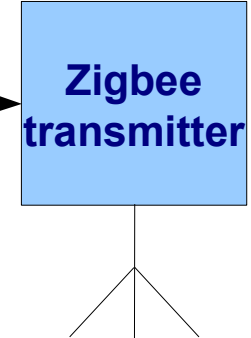
Test-Oscillator



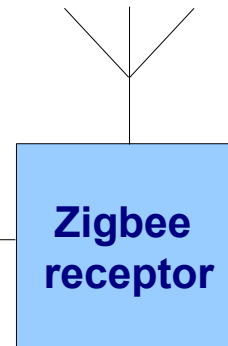
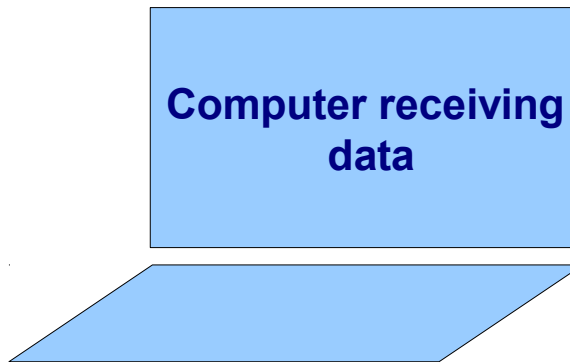
Frequency counter



Wireless protocol

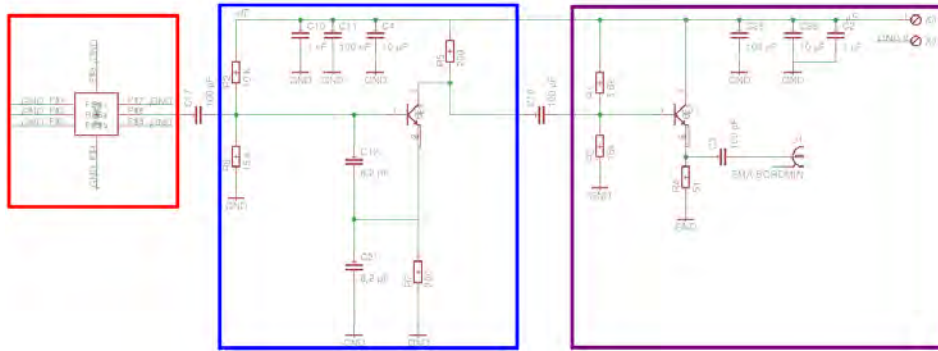


Frequency reference



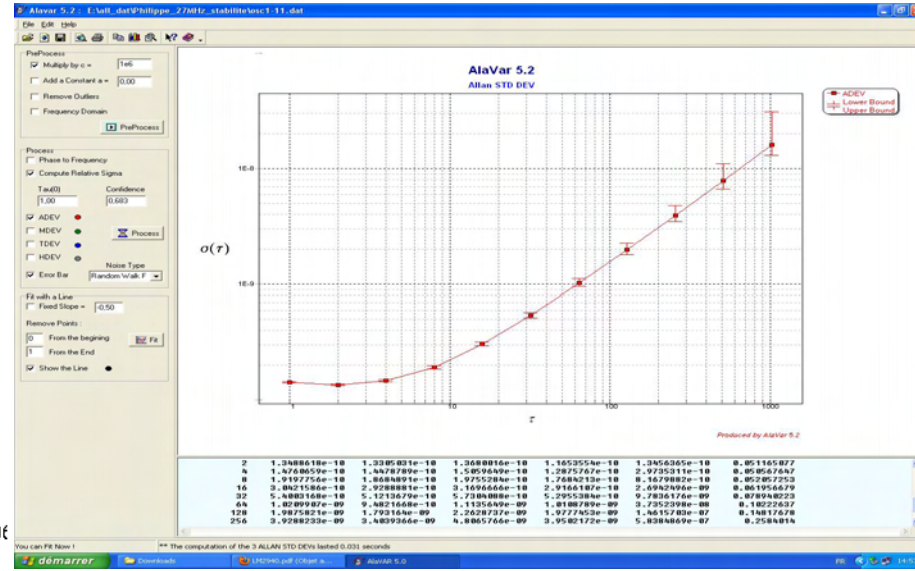
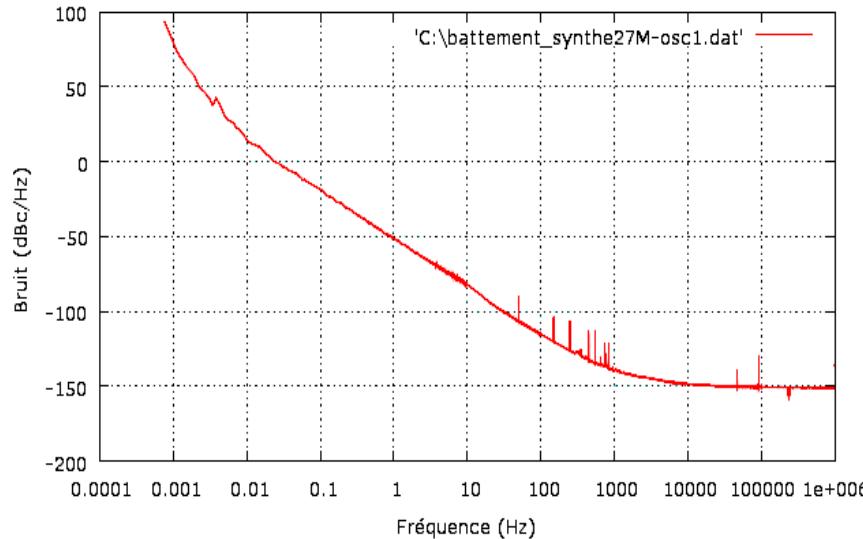
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Colpitts-based oscillator



Ultimate accuracy given by the oscillator stability
Phase noise below 150 dBc/Hz
Short term stability 1.5×10^{-9} over 1 s
yields sub Hz resolution, hence μ K-range temperature accuracy

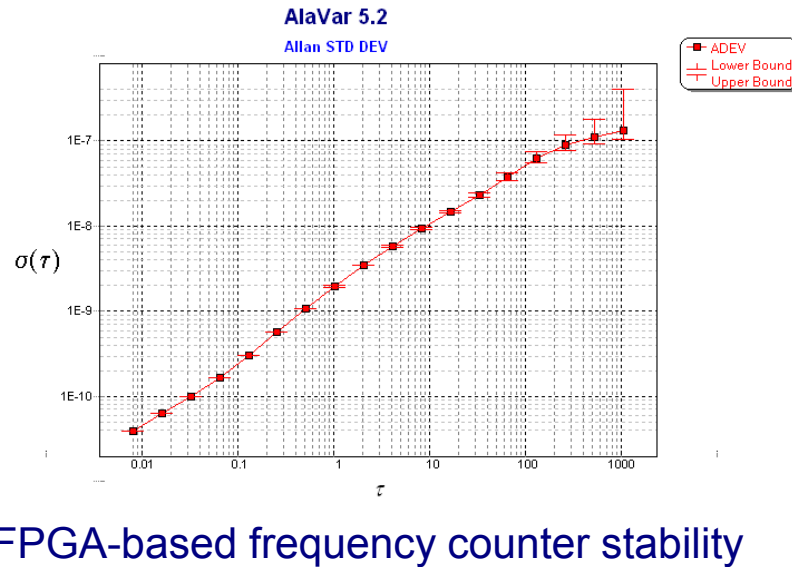
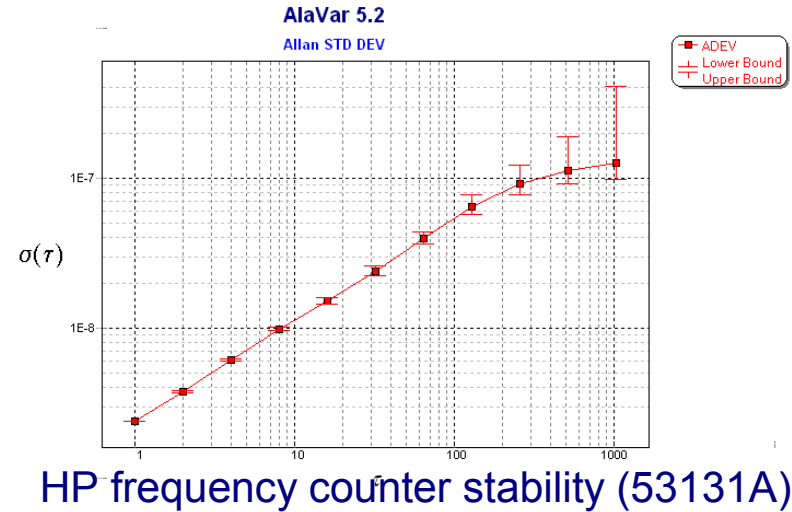
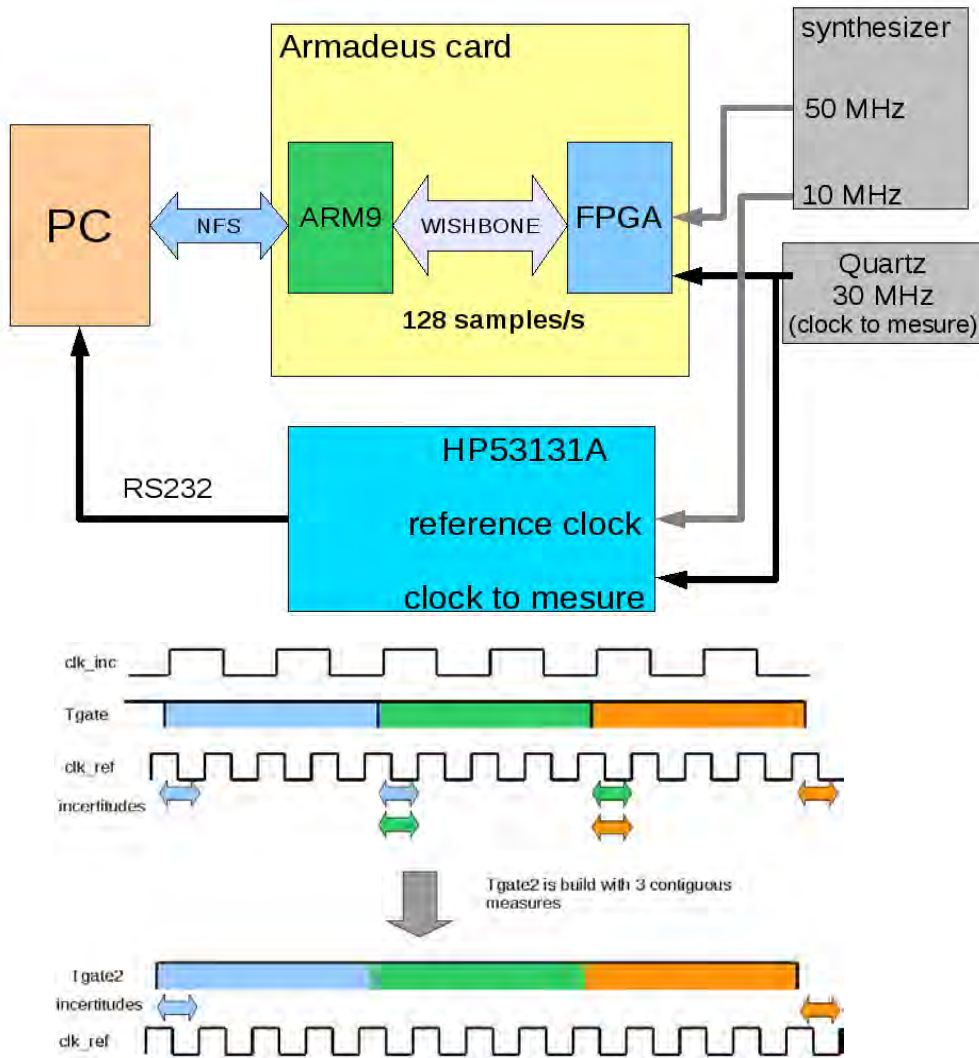
Batterment synthe27M-osc1



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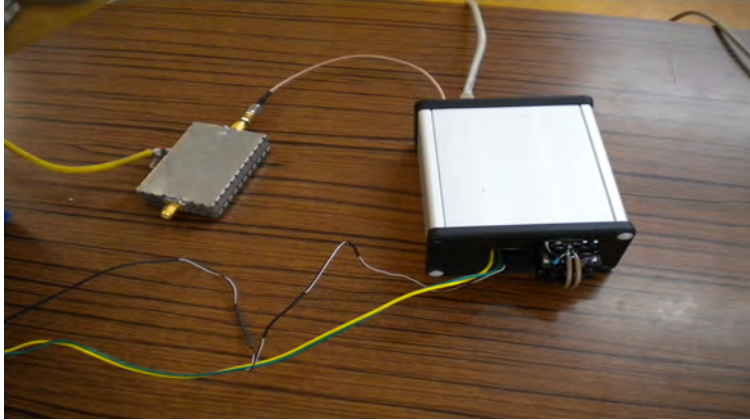
FPGA-based Counter

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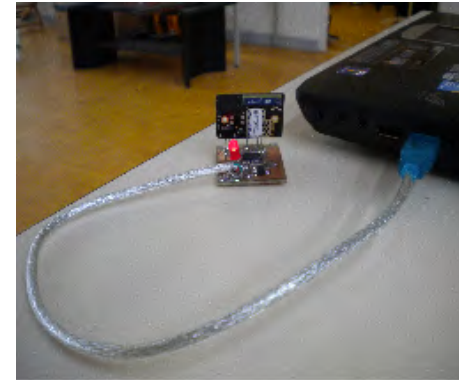


Final implementation

Oscillator + FPGA counter + Zigbee emitter



Zigbee Receiver



Interrogation distance > 30 m have been tested, 100 m achievable in theory



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Development of new strategies for wireless interrogation

- Using a software-based electronics allows for implementing numerous approaches
- Fix-comb approaches allow for accuracy in the 500 Hz at 434 MHz
- 3-point approaches yields improved frequency resolution (100 Hz and less when averaging) as well as the system passband (measurement delay $\sim 200\mu\text{s}$ for a 2-resonator sensor)
- Phase-locking has been developed for reaching ultimate sensitivity provided the sensor is continuously interrogeable but needs longer delays
- Wired-powered solutions allows very large distance with coding

- **Applications challenges**
 - **In-motion measurements**
 - Reaching such accuracy for sensors fixed to moving parts with very high linear/rotation velocities
 - **Large band-width operation**
 - For monitoring fast processes such as stress evolution at frequencies above 5 kHz
 - **Ultimate operation conditions**
 - Maintaining the obtained resolution when the reader faces extreme temperature/vibration/magnetic environments